

## Laserfact F2-X CLADD

## The coaxial combi-head for CO<sub>2</sub>- and solid-state lasers

Laser cutting and laser welding with a single tool and Cladding



- Slender design for excellent 3-D accessibility
- ► Total weight < 5 kg
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- Autonomous nozzle decouples pressure camber from optics (patent Fraunhofer ILT)
- ▶ Effective crossjet
- ⊳ Focal lenght 200-250 mm
- Quicksnap optics module
- Cover slide drawer
- Capacitive height control

Laserfact GmbH F.W.Raiffeisenstraße 31A D-52531 Übach-Paleberg

Tel. +49 (0)2451-6169989 Mail: info@harald-dickler.de www.Laserfact.de

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Nozzle module	<ul> <li>Autonomous nozzle ( patent Fraunhofer ILT )</li> <li>Cutting pressures up to 30 bar possible</li> <li>Capacitive height sensor</li> <li>Nozzle easy to change</li> </ul>
Crossjet	<ul> <li>Integrated crossjet</li> <li>Effective protection of optics</li> <li>Multijet technique</li> </ul>
Cover slide drawer	<ul> <li>Water cooled cover slide drawer</li> <li>Cover slide easy to change</li> <li>Drawer is interlocked</li> <li>Optical monitoring of the degree of contamination (option)</li> </ul>
Quicksnap optics module	<ul> <li>Focal lenghts from 200 to 250 mm</li> <li>Quick change feature of optics module</li> <li>Adjusting range of focal position 20 mm</li> <li>High laser powers possible (standard up to 5 KW)</li> </ul>
Height axis	<ul> <li>Fast response z-axis</li> <li>± 7,5 mm drive path</li> <li>Internal connection lines for gases, water and controls</li> <li>Integrated xy-adjustments for beam alignment</li> <li>Guides and drive with ball-bearings</li> </ul>
Drive system	<ul> <li>Synchronous motor with holding break</li> <li>Digital drive control device</li> <li>0,5g acceleration</li> </ul>
Adapter flange	<ul> <li>Available with all typical mounting flanges</li> <li>Option. customized adapter flanges</li> </ul>

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